



RECEIVED
OCT 28 1998
South Central District

.....
Excel Industries, Inc.
.....
P.O. Box 7000
.....
Hesston, Kansas
...
67062-2097
.
316-327-4911

October 27, 1998

Mr. Gil Perez, CHMM
Waste Management Programs-Bureau of District Operations
Kansas Department of Health & Environment
South Central District Office
130 S. Market, 6th Floor
Wichita, KS 67202-3802

Re: Notice of Compliance/Non-Compliance

Dear Mr. Perez;

<u>Citation</u>	<u>Description of Violation</u>
1. KAR 28-31-4(b)(1)(A)	Need to determine waste status of (3) drums in storage (blue)

Answer: The first of these three drums is an unopened, sealed, drum of Beta Seal (see M.S.D.S. attached, exhibit A, #702852) manufactured by Essex Specialty Products, Inc.. This drum was taken out of service & placed in the yard for storage because of it's expiration date. I have contacted Safety-Kleen to sample the material for disposal. Ty Branson of Safety-Kleen will be here tomorrow, October 28, 1998 to start the process.

Continue

The second of these three drums is a drum containing approximately eighteen (18) gallons of a material called Rubber Lube Vanishing Oil #290 (M.S.D.S. attached, exhibit B, #083188) manufactured by AMCOL Corporation. This drum was taken out of service & placed in the yard for storage because it no longer performed as intended. I have contacted Safety-Kleen to sample the material for disposal. Ty Branson of Safety-Kleen will be here tomorrow, October 28, 1998 to start the process.

Continue

The third of these three drums is a drum containing approximately eighteen (18) gallons of a material called Insta Pak Foam Component "B" (M.S.D.S. attached, exhibit C, #767632) manufactured by Sealed Air Corporation. This drum was taken out of service & placed in the yard for storage because it was determined defective by a supervisor. I have contacted Safety-Kleen to sample the material for disposal. Ty Branson of Safety-Kleen will be here tomorrow, October 28, 1998 to start the process.

Continue

2. KAR 28-31-4(b)(1)(A)	Need to determine waste status of (27) drums in storage (primer/precoat)
-------------------------	--

Answer: Of these twenty seven drums we found the following:

Wichita, KS

*#17 note
(continued)*



Ten of these twenty seven drums were #942 BT. White HS WB Strippable Booth Coat (M.S.D.S. attached, exhibit D, #062836) manufactured by Carbit Paint Company. This material is used as a liner in our paint booths. The material, a non-hazardous waste, has been removed from the drums & placed into the trash. *okay*

Sixteen of these twenty seven drums are paint booth filter media which are waiting their turn to be burnt or to be hauled off to the Harvey County Landfill. Exhibit E shows the process I went through to obtain the "Industrial Solid Waste Disposal Authorization Number 98-1110" for Dry Filter Media (exhibit F) which included samples of the Strippable Booth Coat above & Authorization Number 98-1111 for Ashes (exhibit G) which also contains samples of the Strippable Booth Coat above. These drums will be taken to the Harvey County Landfill for disposal as soon as arrangements can be made. All guide lines will be followed. *ok*

The last of the twenty seven drums was a combination of floor dry taken from the floor of the paint kitchen. The floor dry was used to absorb miscellaneous materials commonly associated with paint kitchens. The material has been removed from the drum & placed into the trash. *ok*

2 of Nov 3. KAR 28-31-4(c) Notification info not current-send new status to EPA (Appendix C)

Answer: Appendix C (Notification of Regulated Waste Activity) has been resubmitted (see exhibit H) to the Kansas Department of Health & Environment in Topeka, Kansas. This was completed on October 26, 1998. *#2 10-26-98*

3 of Nov 4. KAR 28-31-4(g)(3) (7) drums in storage not marked "hazardous waste"

Answer: These seven drums were labeled "Hazardous Waste" on the day of inspection, September 30, 1998, & since have been picked up by Safety-Kleen for disposal (see exhibit I). *#3 9-30-98*

4 of Nov 5. KAR 28-31-4(g)(2) (7) drums in storage with no "accumulation start date"

Answer: These seven drums were marked with an "accumulation start date" on the day of inspection, September 30, 1998, & since have been picked up by Safety-Kleen for disposal (see exhibit I). *#4 9-30-98*

5 of Nov 6. KAR 28-31-4(k) no weekly inspections being conducted/logged *rev date of form 7*

Answer: Eventhough this portion of the violation has not been formally addressed, we are now checking the hazardous waste holding area on a weekly basis. A formal inspection form will be produced & implemented within two weeks. *Continue*

6 of Nov 7. KAR 28-31-4/40CFR 265.16 Training Program - need to develop specific Hazardous Waste Management Training Module. Send copy of training program & conduct annual training *Continue*

Answer: A Hazardous Waste Management Training Program will be written along with a training module for our personnel handling hazardous wastes. I will strive to have it written & employees trained within four months. I will forward a copy of the Training Program to you.

78 WSC
8. KAR 28-3-4/40 CFR 265.52 Contingency Plan - need to update address of E.C., need to include evacuation routes & signals. Send revised copy of Contingency Plan when completed *continue*


Answer: Our present Contingency Plan has been rewritten for today's hazardous wastes, however has not yet been completed. I will strive to have this completed within two months. I will forward a copy of the Contingency Plan to you.

9. ----- Waste oil tank is to be restenciled to read "USED OIL" *done*

Answer: The bulk waste oil tank has been relabeled to read "USED OIL".

I will be sending another update in approximately 30 days.

Should you have any further questions please feel free to contact me @ 316-327-1211.


Lee Peters
Facilities Manager
Excel Industries, Inc.
200 South Ridge Road
Hesston, KS 67062

702852 BETASEAL**	
57302 URETHANE ADHESIVE	
HEALTH	1
FLAMMABILITY	1
REACTIVITY	0
PERSONAL PROTECTION	B
<small>Style NC-V5C2 Printed by LABELMASTER, CHICAGO, IL 60646 ©1985 NPCA</small>	

E. NEW MSDS 4-30-97 R.W. BLOUIN

F. NEW MSDS 1-8-98 R.W. BLOUIN

Essex Specialty Products, Inc.
A Subsidiary of The Dow Chemical Company
1250 Harmon Road
Auburn Hills, MI 48326
810-391-6300
Fax: 810-391-6417

REC'D 1-5-98

702852 PG. 2 OF 9

Material Safety Data Sheet

1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION

Page: 1

24-HOUR EMERGENCY PHONE NUMBER: 248-391-6300

Product: BETASEAL** 57302 URETHANE ADHESIVE

Product Code: 15946

Effective Date: 11/03/97 Date Printed: 12/24/97 MSD: 005727

Essex Specialty Products, Inc. 1250 Harmon Rd, Auburn Hills MI 48326

CUSTOMER INFORMATION CENTER: 248-391-6300

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component(s)	CAS#	Amount (wt % or ppm)
Proprietary diphenylmethane diisocyanate (MDI) based urethane polymer	Proprietary	-----
Carbon black	001333-86-4	-----
Clay	001332-58-7	-----
Phthalate esters	Proprietary	-----
Xylene	001330-20-7	< 0.5

Free MDI - CAS# 101-68-8 = < 1%

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

* Black paste. Slight amine odor. No significant immediate *
* hazards for emergency response are known. *

POTENTIAL HEALTH EFFECTS (See Section 11 for toxicological data.)

This section includes possible adverse effects which could occur if this material is not handled in the recommended manner.

EYE: May cause irritation or corneal injury due to mechanical action.

SKIN: Prolonged or repeated exposure may cause slight skin

(Continued on page 2 , over)

* Indicates a Trademark of Essex Specialty Products, Inc.
A Subsidiary of The Dow Chemical Company



MATERIAL SAFETY DATA SHEET

PAGE: 2

Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97

Date Printed: 12/24/97

MSD: 005727

irritation. Material may stick to skin causing irritation upon removal. A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts. May stain skin.

INGESTION: Single dose oral toxicity is considered to be low. Small amounts swallowed incidental to normal handling operations are not likely to cause injury; swallowing amounts larger than that may cause injury.

INHALATION: At room temperature, exposures to vapors are minimal due to physical properties; higher temperatures may generate vapor levels sufficient to cause irritation and other effects. Signs and symptoms of excessive exposure may be nausea and/or vomiting. This material contains mineral and/or inorganic fillers. There is essentially no potential for inhalation exposure to these fillers incidental to industrial handling due to the physical state.

SYSTEMIC (OTHER TARGET ORGAN) EFFECTS: For the phthalate ester component, liver effects were observed in rats given high doses in their diet; no adverse effects were observed in repeated exposure inhalation studies in several animal species.

CANCER INFORMATION: Contains a phthalate ester which produced an increased incidence of leukemia in a 2-yr animal feeding study; effects were not dose related. There were no carcinogenic effects observed in rats given 0.03-0.3% in their diet for 30 months. Contains toluene, which did not cause cancer in laboratory animals. For the minor component, MDI, lung tumors have been observed in laboratory animals exposed to aerosol droplets of MDI/polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

TERATOLOGY (BIRTH DEFECTS): The phthalate ester has caused birth defects in laboratory animals only at doses toxic to the mother.

REPRODUCTIVE EFFECTS: No relevant information found.

4. FIRST AID

EYE: Flush eyes with plenty of water. mechanical effects only.

(Continued on page 3)

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M A T E R I A L S A F E T Y D A T A S H E E T

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SKIN: Wash off in flowing water or shower.

INGESTION: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

INHALATION: Remove to fresh air if effects occur. Consult a physician.

NOTE TO PHYSICIAN: No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: > 230 F
METHOD USED: Setaflash

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical, foam.

SPECIAL FIRE FIGHTING PROCEDURES: Fire fighters should wear self-contained, positive pressure breathing apparatus.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None known.

6. ACCIDENTAL RELEASE MEASURES (See Section 15 for Regulatory Information)

STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED: Scoop material into container for disposal.

7. HANDLING AND STORAGE

HANDLING & STORAGE: Store indoors in tightly closed containers. Store between 50 and 95 F.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

These precautions are suggested for conditions with high potential for exposure. If handling procedures are such that there is only a low potential for exposure, less protection may be needed. emergency conditions may require additional precautions.

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MATERIAL SAFETY DATA SHEET

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Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97

Date Printed: 12/24/97

MSD: 005727

ENGINEERING CONTROLS: Good general ventilation should be sufficient for most conditions. Local exhaust ventilation may be necessary for some operations.

PERSONAL PROTECTIVE EQUIPMENT:

EYE/FACE PROTECTION: Use safety glasses. If there is a potential for exposure to particles which could cause mechanical injury to the eye, wear chemical goggles.

SKIN PROTECTION: Wear clean, long-sleeved, body-covering clothing. Use gloves impervious to this material.

RESPIRATORY PROTECTION: Atmospheric levels should be maintained below the exposure guideline. For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without sufficient ventilation, use an approved air-purifying respirator.

EXPOSURE GUIDELINES: Methylene bisphenyl isocyanate (MDI): ACGIH TLV is 0.005 ppm TWA and OSHA PEL is 0.02 ppm ceiling.

PELs are in accord with those recommended by OSHA, as in the 1989 revision of PELs.

Although some of the fillers used in this product may have exposure guidelines, no exposure would be expected under normal handling conditions because of the physical state of the material. Major component(s) of this material do not have exposure guidelines.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/PHYSICAL STATE: Black paste.

ODOR: Slight amine odor.

VAPOR PRESSURE: N/A

VAPOR DENSITY: N/A

BOILING POINT: N/A

SOLUBILITY IN WATER/MISCIBILITY: Insoluble.

(Continued on page 5)

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M A T E R I A L S A F E T Y D A T A S H E E T

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Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97

Date Printed: 12/24/97

MSD: 005727

SPECIFIC GRAVITY OR DENSITY: 1.22 (+/-0.03)

VOLATILE ORGANIC COMPOUNDS (VOC) CONTENT: 0.041
EPA Method 24 Procedure B

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable.

INCOMPATIBILITY WITH OTHER MATERIALS: Strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon dioxide, carbon monoxide,
Smoke, Fumes.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION (See Section 3 for Potential Health Effects. For detailed toxicological data, write or call the address or non-emergency number shown in Section 1)

SKIN: The dermal LD50 has not been determined.

INGESTION: Single dose oral LD50 has not been determined.

MUTAGENICITY: For the phthalate ester component, in vitro mutagenicity studies were negative.

12. ECOLOGICAL INFORMATION (For detailed Ecological data, write or call the address or non-emergency number shown in Section 1)

For detailed ecological data, write or call the Dow Chemical company.

13. DISPOSAL CONSIDERATIONS (See Section 15 for Regulatory Information)

DISPOSAL: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER.

All disposal methods must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterization and

(Continued on page 6 , over)

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M A T E R I A L S A F E T Y D A T A S H E E T

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Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97 Date Printed: 12/24/97 MSD: 005727

compliance with applicable law are the responsibility solely of the waste generator.

ESSEX SPECIALTY PRODUCTS, INC. HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL.

THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCTS AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION 2 (Composition/Information On Ingredients).

14. TRANSPORT INFORMATION

U.S. DOT CLASSIFICATION/DESCRIPTION: For dot regulatory information, if required, consult transportation regulations or product shipping papers.

15. REGULATORY INFORMATION (Not meant to be all-inclusive--selected regulations represented)

NOTICE: The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws. The following specific information is made for the purpose of complying with numerous federal, state or provincial, and local laws and regulations. See other sections for health and safety information.

U.S. REGULATIONS

=====

SARA 313 INFORMATION: To the best of our knowledge, this product contains no chemical subject to SARA Title III Section 313 supplier notification requirements.

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA "Hazard Categories" promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

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M A T E R I A L S A F E T Y D A T A S H E E T

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Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97 Date Printed: 12/24/97 MSD: 005727

REGULATORY INFORMATION (CONTINUED)

An immediate health hazard
A delayed health hazard

TOXIC SUBSTANCES CONTROL ACT (TSCA):

All ingredients are on the TSCA inventory or are not required to be listed on the TSCA inventory.

STATE RIGHT-TO-KNOW: The following product components are cited on certain state lists as mentioned. Non-listed components may be shown in the composition section of the MSDS.

CHEMICAL NAME	CAS NUMBER	LIST
XYLENE (MIXED ISOMERS)	001330-20-7	NJ1
KAOLIN	001332-58-7	PA1
CARBON BLACK	001333-86-4	PA1 NJ3

NJ1=New Jersey Special Health Hazard Substance (present at greater than or equal to 0.1%).

NJ3=New Jersey Workplace Hazardous Substance (present at greater than or equal to 1.0%).

PA1=Pennsylvania Hazardous Substance (present at greater than or equal to 1.0%).

OSHA HAZARD COMMUNICATION STANDARD:

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT (CERCLA, or SUPERFUND):

To the best of our knowledge, this product contains no chemical subject to reporting under CERCLA.

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MATERIAL SAFETY DATA SHEET

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Product: BETASEAL** 57302 URETHANE ADHESIVE
Product Code: 15946

Effective Date: 11/03/97 Date Printed: 12/24/97 MSD: 005727

REGULATORY INFORMATION (CONTINUED)

CANADIAN REGULATIONS

WHMIS INFORMATION: The Canadian Workplace Hazardous Materials Information System (WHMIS) Classification for this product is:

Refer elsewhere in the MSDS for specific warnings and safe handling information. Refer to the employer's workplace education program.

CPR STATEMENT: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

HAZARDOUS PRODUCTS ACT INFORMATION: This product contains the following ingredients which are Controlled Products and/or on the Ingredient Disclosure List (Canadian HPA section 13 and 14):

COMPONENTS:	CAS #	AMOUNT (%w/w)
CARBON BLACK	001333-86-4	---
METHYLENE BISPHENOL ISOCYANATE (MDI)	000101-68-8	< 1

16. OTHER INFORMATION

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A Subsidiary of The Dow Chemical Company
The Information Herein Is Given In Good Faith, But No Warranty,
Express Or Implied, Is Made. Consult Essex Specialty
Products, Inc. For Further Information.

083188 RUBBER LUBE, VANISHING OIL #290	
HEALTH	3
FLAMMABILITY	2
REACTIVITY	0
PERSONAL PROTECTION	B,X
<small>Style NC-V502 © 1981 NPCA Printed by LABELMASTER, CHICAGO, IL 60646</small>	

- A. CHANGED CONTAINER FROM 5 GAL. PAIL TO 55 GAL. DRUM
- B. CHANGED NAME TO CONFORM WITH VENDOR
- C. NEW MSDS SHEET 6-9-97 R.W. BLOUIN

083188

PG. 2 OF 3

REC'D 6-9-97

290 ROLL FILM RUBBER LUBE VANISHING OIL

Material Safety Data Sheet

AMCOL Corporation

MSDS Number: PF1-MSDS-290-RF

MSDS Number: PF1-MSDS-290-RF

Effective Date: 1/15/96

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: 290 ROLL FILM

For Additional Product Information: (800) 886-1870

(Includes All Modifications and Special Versions)

Chemical Family: Isoparaaffinic Hydrocarbons

Manufacturer: AMCOL Corporation

21435 Dequindre

Hazel Park, MI 48030

In Chemical Emergency: (800) 424-9300 CHEMTREC

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

CAS #	Component Name	%	Section 8 Info
Mixture	Isoparaaffinic Hydrocarbons	100	YES

SECTION 3: HAZARDS IDENTIFICATION

PRECAUTIONS IN HANDLING

This product is hazardous as defined in 29 CFR 1910.1200

Petroleum Naptha ACGIH-TLV=300ppm (TWA)

D.O.T. Hazard Class: Flammable

Potential Effect of Acute Exposure:

Eye: Slightly irritating, but does not injure eye tissue.*Skin Contact:* Frequent or prolonged exposure may irritate and cause dermatitis. Skin contact may aggravate an existing dermatitis condition.*Ingestion:* Minimal hazard, although small amounts of this material may be aspirated into the respiratory system during ingestion or vomiting, and may cause mild to severe pulmonary injury.*Inhalation:* High vapor concentrations are irritating to the respiratory tract, and may cause headaches, dizziness, and other central nervous system effects.

Potential Effects of Chronic Exposure: This product is not known to contain any known teratogens, carcinogens, or mutagens.

SECTION 4: FIRST AID MEASURES

Eyes: Wash eyes with copious amounts of water for 15 minutes, holding eyelids apart and away from eyeball. Remove contact lenses to assure complete flushing. Contact physician if irritation persists.**Skin:** Wash the affected area with soap and water. Change all contaminated clothing. Shower at earliest convenience.**Inhalation:** Remove victim to fresh air. If breathing has stopped, administer respiration. Contact physician.**Ingestion:** DO NOT induce vomiting. Keep at rest. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

General: This product can form combustible mixtures at temperatures at or above the flashpoint. Material can accumulate static charges. "Empty" containers retain product residue (liquid and/or vapor) and can be dangerous. Use water spray to cool fire exposed surfaces. This liquid is volatile and gives off invisible vapors.**Flashpoint:** 49 deg C (120 deg F)**Method:** TCC**Flammability Limits:** LEL: 0.6 UEL: 7.0 @ 77 deg F**Autoignition Temperature:** >500 deg F**Means of Extinction:** Foam, dry chemical, or water spray**Hazardous Decomposition Products:** No unusual**Fire Fighting Instructions:** See general comments.

083188

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290 ROLL FILM
Material Safety Data Sheet
AMCOL Corporation

SECTION 6: ACCIDENTAL SPILL/RELEASE MEASURES

General: Eliminate all sources of ignition. Prevent discharge of additional material. Absorb on absorbent material. Clean up spill with detergent solution. Dispose of material in accordance with federal, state, and local regulations.

SECTION 7: HANDLING AND STORAGE

General Precautions: Store product in a well ventilated, dry area away from sources of ignition and extreme temperatures. Store away from strong oxidizers, extreme heat, and sources of ignition.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Established Guidelines: Keep mist concentration below ACGIH-TLV of 300ppm.

Respiratory Protection: OSHA approved respirators may be necessary in cases with high vapor concentrations.

Ventilation: Maintain ambient concentrations below exposure limits.

Protective Gloves: For open systems where contact is likely, wear oil resistant gloves.

Other Protective Equipment: For open systems where contact is likely, wear safety glasses with side shields.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid at 25 deg C

Melting Point: -510 deg C (-886 deg F)

Odor and Appearance: Clear colorless liquid with a petroleum od

Boiling Point: 174 to 207 deg C (345 to 405 deg F)

Specific Gravity: 0.75

Solubility (in water): Insoluble

pH: Not applicable

Viscosity: 2 centistokes at 25 deg C

Vapor Pressure: 5mmHg at 38 deg C

Vapor Density: 5.65 at 1atm (Air=1)

Percent Volatile: >99%

Evaporation Rate: 0.1 (n-butyl acetate=1)

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable

Conditions to avoid: Strong oxidizing agent, sources of extreme heat or ignition

Hazardous Polymerization: Will not occur.

Hazardous Decomposition Products: No unusual

SECTION 11: TRANSPORT INFORMATION

U.S. Shipping Information:

Shipping Description: Naphtha, petroleum, 3, UN1255, II

DOT Hazard Class: Flammable liquid

Freight Class: 65

NFPA Rating:

Health 2

Fire: 2

Reactivity: 0

Special Precautions: None

SECTION 12: REGULATORY INFORMATION

OSHA: This product is classified into the following OSHA Hazard categories: Flammable.

TSCA Status: All components are listed on the TSCA inventory.

CERCLA: Spills are not subject to special reporting by CERCLA.

RCRA: Not specified

SARA Title III: This product is classified into the following categories: Delayed Health, Fire.

State Regulatory Information: Not specified

International Regulatory Information: Not specified

SECTION 13: OTHER INFORMATION

Prepared by: James E. Dyla

Date

1/15/96

767632 INSTAPAK FOAM COMPONENT "B"	
HEALTH	2
FLAMMABILITY	0
REACTIVITY	0
PERSONAL PROTECTION	D, X
<small>Style NC-V502 ©1985 NPCA Printed by LABELMASTER, CHICAGO, IL 60646</small>	

**Sealed Air Corporation**

Engineered Products Division
10 Old Sherman Trpk., Danbury, CT 06810, (203) 791-3500

767 132 PC-2 OK 6
MATERIAL SAFETY DATA SHEET

I-40WB
Page 1 of 5
Issued 1/96

EMERGENCY TELEPHONE NO: (203) 791-3500 M-F 8:30-5:00 ET
CHEMTREC 1-800-424-9300 (for "Chemical Emergency"
spill, leak, fire, exposure or accident, 24 hours)

PRODUCT IDENTIFICATION

Product Name: INSTAPAK®-40W COMPONENT "B"
Chemical Name: Polyurethane Resin
Trade Name: Polyol
Chemical Family: N.A.
Chemical Formula: N.A.

HAZARDOUS INGREDIENTS

<u>Material</u>	<u>CAS No.</u>	<u>Wt. %</u>	<u>OSHA-PEL</u>	<u>ACGIH-TLV</u>
Glycerin (mist)	56-81-5	7	10 mg/m ³ (TWA) Total dust 5 mg/m ³ (TWA) Respirable fraction	10 mg/m ³ (TWA)
Amine Catalyst	Proprietary	≈ 3	N.E.	N.E.

PHYSICAL DATA

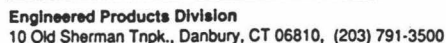
<u>Form:</u> Liquid	<u>Boiling Point:</u> > 201° F (94° C)
<u>Color:</u> Clear, Straw	<u>Vapor Pressure:</u> N. E. (low)
<u>Odor:</u> Slight Amine	<u>Specific Gravity:</u> 1.05 @ 25° C
<u>Vapor Density (Air = 1):</u> > 1	<u>Bulk Density:</u> 8.8 lbs/gal
<u>Molecular Weight:</u> N.A.	<u>Solubility in Water:</u> Soluble
<u>Melting Point:</u> 20° F (-7° C)	<u>% Volatile by Volume:</u> Nil

FIRE AND EXPLOSION DATA

<u>Flash Point [Method Used]</u>	<u>Flammable Limits</u>	<u>Lel</u>	<u>Uel</u>
Product as supplied does not have a flash point. [PMCC]		N.E.	N.E.

Extinguishing Media: CO₂, Chemical Foam, Dry Chemical, Water Spray.

Special Fire Fighting Procedures: Self-contained breathing apparatus should be worn to protect against oxygen deficient atmosphere and hazardous decomposition products.



PG-3-OK6

I-40WB
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LD ₅₀ , Oral:	N.E.
LD ₅₀ , Dermal:	N.E.
LC ₅₀ , Inhalation:	N.E.
Fish, LC ₅₀ :	N.E.



Sealed Air Corporation

Engineered Products Division
10 Old Sherman Trpk., Danbury, CT 06810, (203) 791-3500

1632

PG-1 OF 6

I-40WB
Page 3 of 5
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PERSONAL PROTECTIVE EQUIPMENT

Respiratory Protection: The use of respiratory protection should not be needed under normal use and handling conditions. If protection is chosen, an air purifying respirator, equipped with organic vapor cartridges, is appropriate.

Eye Protection: Goggles or safety glasses with side shields.

Protective Clothing: Chemical resistant butyl rubber, nitrile rubber, polyvinyl alcohol, or other suitable protective gloves.

Ventilation: Good general ventilation.

Other: Eyewash station and safety shower should be available. See "Recommendations for the Safe Use and Handling of Instapak® Foam-in-Place Chemicals" bulletin before operating equipment.

REACTIVITY DATA

Stability: Stable

Polymerization: Will not occur.

Conditions to Avoid: None

Incompatible Materials: Isocyanates; avoid contact unless mixed at proper ratio.

Hazardous Decomposition Products: By fire or extreme heat, oxides of carbon and nitrogen.

SPILL OR LEAK PROCEDURES

Absorb on loose absorbent, absorbent pillows, pads or socks. Eye and skin protection should be worn.

WASTE DISPOSAL METHOD

Incinerate or dispose of in accordance with existing federal, state and local environmental control regulations. Also see "Recommendations for the Safe Use and Handling of Instapak® Foam-in-Place Chemicals" bulletin and OTHER REGULATORY INFORMATION section.



Sealed Air Corporation

Engineered Products Division
10 Old Sherman Tnpk., Danbury, CT 06810, (203) 791-3500

7. 632

PB-5 OF 6

I-40WB
Page 4 of 5
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SPECIAL PRECAUTIONS AND STORAGE DATA

Storage Temperature: Min. 35° F (2° C) Max. 110° F (43° C)

Average Shelf Life: 12 months

Special Sensitivity: None

Precautions to be Taken in Handling and Storage: None

SHIPPING DATA

DOT Shipping Name: N.A.

Technical Shipping Name: Poly(oxyalkylene)polyol Mixture

DOT Hazard Classification: Non-Regulated

DOT Labels Required: None

UN/NA Number: N.A.

Reportable Quantity: N.A.

OTHER REGULATORY INFORMATION

TSCA Status: All ingredients are listed or are not required to be listed.

SARA 302 Extremely Hazardous Substances: None

SARA 311/312 Hazard Type: Immediate (acute) Health

SARA 313 Listed Ingredient(s): None

RCRA Status: Discarded product is not a hazardous waste under RCRA, 40 CFR 261, when disposed of in its purchased form.



Sealed Air Corporation

Engineered Products Division
10 Old Sherman Tnpk., Danbury, CT 06810, (203) 791-3500

76' 32

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I-40WB
Page 5 of 5
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STATE REGULATORY INFORMATION

The following substances may be present at levels which require reporting under specific state regulations.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Concentration</u> <u>(maximum)</u>	<u>State</u>
1,2,3-Propanetriol	56-81-5	7%	PA

Key: CA Proposition 65. Chemicals which the state of California has found to cause cancer, birth defects or other reproductive harm.

MA Massachusetts Hazardous Substance List

NJ New Jersey Hazardous Substance List

PA Pennsylvania Hazardous Substance List

Section(s) Revised: PHYSICAL DATA
HUMAN HEALTH DATA
PERSONAL PROTECTIVE EQUIPMENT

N.E. = NOT ESTABLISHED N.A. = NOT APPLICABLE A.I. = ACTIVE INGREDIENT

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Sealed Air Corporation. The data on this sheet relates only to the specific material designated herein. Sealed Air Corporation assumes no liability for use or reliance upon these data.

062836

PG. 1 OF 4

EXHIBIT D

062836 942 BT, WHITE HS WB STRIPPABLE	
HEALTH	0
FLAMMABILITY	0
REACTIVITY	0
PERSONAL PROTECTION	D
<small>Style NC-V502 ©1985 NPCA Printed by LABELMASTER, CHICAGO, IL 60646</small>	

A. CHANGED MATERIAL & MSDS 4-3-97 R.W. BLOUIN

062836

PG. 2 OF 4

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: 942 BRIGHT WHITE HS WB STRIPP
PRODUCT CODE: 942

HMIS CODES: H F R P
0 0 0 D

===== SECTION I - MANUFACTURER IDENTIFICATION =====

MANUFACTURER'S NAME: CARBIT PAINT COMPANY
ADDRESS: 927 W. BLACKHAWK STREET, CHICAGO, ILLINOIS 60622
EMERGENCY PHONE: INFOTRAC 800-5355053 INFORMATION PHONE: 312-280-2300
DATE REVISED : 11-08-91 NAME OF PREPARER : RICHARD E. TRISPEL
REASON REVISED : ADDITION OF POISON CONTROL CENTER

===== SECTION II - HAZARDOUS INGREDIENTS/SARA III INFORMATION =====

HAZARDOUS COMPONENTS	CAS NUMBER	OCCUPATIONAL EXPOSURE LIMITS			VAPOR PRESSURE mm Hg @ TEMP	WEIGHT PERCENT
		OSHA TLV	NIOSH	IDLH		
TITANIUM DIOXIDE	13463-67-7	10 mg/m3	CA	none	N/A	10

*** No toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 are present. ***

*****NO HAZARDOUS INGREDIENTS ARE PRESENT PER WHMIS*****

===== SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS =====

BOILING POINT: 212 Deg F SPECIFIC GRAVITY (H2O=1): 1.2
VAPOR DENSITY: LIGHTER THAN AIR EVAPORATION RATE: SLOWER THAN ETHER
COATING V.O.C. : 0.53 LB/GL (64 G/L)
MATERIAL V.O.C.: 0.24 LB/GL (29 G/L)
SOLUBILITY IN WATER: COMPLETELY SOLUBLE
APPEARANCE AND ODOR: CREAMY CONSISTENCY WITH A VERY MILD ODOR

===== SECTION IV - FIRE AND EXPLOSION HAZARD DATA =====

FLASH POINT: NONE METHOD USED: SETAFLASH
FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: N/A UPPER: N/A

EXTINGUISHING MEDIA: FOAM, CO2, DRY CHEMICAL

SPECIAL FIREFIGHTING PROCEDURES

NO SPECIAL FIREFIGHTING EQUIPMENT IS NEEDED AS THIS PRODUCT IS NOT COMBUSTIBLE.

UNUSUAL FIRE AND EXPLOSION HAZARDS

NONE

===== SECTION V - REACTIVITY DATA =====

STABILITY: STABLE
CONDITIONS TO AVOID

NONE

INCOMPATIBILITY (MATERIALS TO AVOID)

NONE

HAZARDOUS DECOMPOSITION OR BYPRODUCTS

NONE

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

===== SECTION VI - HEALTH HAZARD DATA =====

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

NONE

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE

PROLONGED CONTACT WITH SKIN MAY CAUSE A SLIGHT REDNESS.

CONTACT WITH THE EYE MAY PRODUCE AN IRRITATION AND REDNESS.

SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

NONE

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

MAY CAUSE NAUSEA AND VOMITING.

HEALTH HAZARDS (ACUTE AND CHRONIC)

NONE

CARCINOGENICITY: NTP? NO IARC MONOGRAPHS? NO OSHA REGULATED? YES

NONE

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE

NONE

EMERGENCY AND FIRST AID PROCEDURES

IF SKIN CONTACT WASH WITH SOAP AND WATER.

IF EYE CONTACT FLUSH EYE WITH WATER FOR 15 MINUTES.

IF SWALLOWED, CALL THE POISON CONTROL CENTER AT RUSH-PRESBYTERIAN-ST.LUKE'S HOSPITAL.

===== SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE =====

S PS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

DIKE AREAS WITH SAND AND ABSORB WITH AN ABSORBANT MATERIAL.

WASTE DISPOSAL METHOD

DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

PROTECT FROM FREEZING.

STORE ALL CONTAINERS IN A COVERED AREA.

OTHER PRECAUTIONS

KEEP AWAY FROM CHILDREN.

DO NOT INHALE OR SWALLOW DUST. DO NOT SMOKE OR EAT IN WORK AREA.

WASH THOROUGHLY AFTER HANDLING.

===== SECTION VIII - CONTROL MEASURES =====

RESPIRATORY PROTECTION

NIOSH/MSHA APPROVED RESPIRATOR MUST BE WORN IF TLV LIMIT IS EXCEEDED DURING SPRAY APPLICATIONS.

VENTILATION

LOCAL EXHAUST.

PROTECTIVE GLOVES

RUBBER GLOVES MAY BE WORN IF CONTINUAL CONTACT WITH MATERIAL IS ANTICIPATED.

EYE PROTECTION

SPLASH PROOF SAFETY GOGGLES OR FULL FACE SHIELD.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT

A RUBBER APRON MAY BE WORN TO PREVENT CONTACT WITH CLOTHING.

WORK/HYGIENIC PRACTICES

AS WITH ALL CHEMICALS TAKE ALL NECESSARY PRECAUTIONS TO AVOID PROLONG CONTACT.

===== SECTION IX - DISCLAIMER =====

DISCLAIMER

THE INFORMATION HEREIN IS FURNISHED WITHOUT WARRANTY OF ANY KIND. USERS SHOULD CONSIDER THIS DATA ONLY AS A SUPPLEMENT TO OTHER INFORMATION GATHERED BY THEM AND MUST MAKE INDEPENDENT DETERMINATIONS OF SUITABILITY AND COMPLETENESS OF INFORMATION FROM ALL SOURCES TO ASSURE PROPER USE AND DISPOSAL OF THESE MATERIALS & THE SAFETY & HEALTH OF EMPLOYEES.

.....
Excel Industries, Inc.
.....
P.O. Box 7000
.....
Hesston, Kansas
...
67062-2097
.
316-327-4911

October 1, 1997

Mr. Mike Tate
Kansas Department of Health & Environment
Forbes Field, Building 740
Topeka, KS 66620-0001

Dear Mr. Tate;

One year ago I was issued an "Industrial Solid Waste Disposal Authorization Number 96-1403" for the disposal of a non hazardous waste called "ashes". We have been disposing of "ashes" under that authorization number. The last shipment was July 21, 1997.

We since have switched to a two part urethane paint which dries hard and has less hazardous air pollutants. I have taken samples of the dry filter media to Continental Analytical Services, Inc. in Salina, Kansas & had them analyzed for TCLP. The resulting analysis, which is attached, shows that the filter media is also non hazardous. Since the new filter media is stiff & hard to place in our paint burn off oven I would like to have permission to dispose of the hardened (non burnt) filter media at the Harvey County Landfill. We would have approximately 30,000 pounds of this material to dispose of per year.

In addition to the above disposal request, I need to have the "Industrial Solid Waste Disposal Authorization Number 96-1403" renewed for one more year for the "ashes" created from the burn off process. I have approximately qty. 50 (55) gallon drums of this material to be hauled to the Harvey County Landfill per year. Please help me get permission to dispose of this waste. I will again contact the Harvey County Landfill as required and will follow your guidelines for disposal.

Should you have any further questions please feel free to contact me @ 316-327-1211.



Lee Peters
Facilities Manager
Excel Industries, Inc.
200 South Ridge Road
Hesston, KS 67062

REC'D 8-12-98

EXHIBIT F



KANSAS

DEPARTMENT OF HEALTH & ENVIRONMENT

BILL GRAVES, GOVERNOR

Gary R. Mitchell, Secretary

August 7, 1998

Mr. Lee Peters
Excel Industries, Inc.
Box 7000
Hesston, KS 67062

DRY FILTER MEDIA

RE: Industrial Solid Waste Disposal Authorization Number 98-1110

CANCELS AND REPLACES AUTHORIZATION 96-1527

Dear Mr. Peters:

We have considered your request for disposal of **thirty thousand (30,000) pounds per year of dry filter media** from Excel Industries, 200 South Ridge Road, Hesston, Kansas. (Analysis provided)

Information provided stated the processes generating this waste stream have not changed since the last Disposal Authorization. As stated in K.A.R. 28-31-4(b), it is the responsibility of the generator to determine whether or not a waste is a hazardous waste by either knowledge of process or by proper testing by a K.D.H.E. certified lab. If there are questions as to the status of this waste the department suggests the facility contact the Kansas Department of Health and Environment South Central District Office - Wichita at telephone (316) 337-6020. **If Excel Industries, Inc. is confident the material for disposal is not a hazardous waste for any characteristic or listed constituent, the following applies.**

Approval is given to dispose of this waste at the **Harvey County landfill**, operating under **Kansas Permit 0119**, provided the following conditions are met:

1. Approval to deliver the waste must be obtained from the landfill operator prior to transporting the waste to the landfill. The final decision on whether to accept or reject the waste rests with the landfill operator. **Please contact Howard Harvey, telephone (316) 283-5439, to**

Special Waste Disposal Authorization Number 98-1110

August 7, 1998

Page 2

obtain approval. If the landfill operator refuses to accept this waste, you should contact us to determine alternate disposal options.

2. The waste must be transported separately to the landfill and be identified to the operator upon delivery.
3. Kansas Administrative Regulation 28-29-108(r) (12) and (13) requires solid waste disposal facilities to maintain a log of commercial or industrial wastes received such as sludges, barreled wastes, and special wastes. The log must indicate the source and quantity of waste and the disposal location thereof. The industrial waste authorization number should be used as identification when entering the shipment into the log.
4. This approval is valid for disposal of the waste described and in the amount shown above. If additional shipments are required, you must contact us to receive another disposal authorization.

5. THIS AUTHORIZATION EXPIRES SEPTEMBER 1, 1999.

6. Operating standards as defined by K.A.R. 28-29-108(k) prohibit the disposal of liquid waste. "Liquid waste" means any waste material that is determined to contain "free liquids" as defined by method 9095 paint filter liquids test, as described in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods," EPA Pub. No. SW-846 dated November 1986. **For purposes of this disposal authorization, all waste for disposal must be able to pass the "paint filter test".**

If you have any questions, feel free to contact me at 913-296-1120.

Sincerely,



Richard Bronaugh for
Joe Cronin, Chief
Solid Waste Processing & Special Waste Unit

RRB

C Howard Harvey
South Central District Office - Wichita

REC'D 8-12-98

EXHIBIT 4



KANSAS

DEPARTMENT OF HEALTH & ENVIRONMENT

BILL GRAVES, GOVERNOR

Gary R. Mitchell, Secretary

August 7, 1998

Mr. Lee Peters
Excel Industries, Inc.
Box 7000
Hesston, KS 67062

ASHES

RE: **Industrial Solid Waste Disposal Authorization Number 98-1111**

CANCELS AND REPLACES AUTHORIZATION 97-1528

Dear Mr. Peters:

We have considered your request for disposal of ~~fifty (50)~~ drums per year of paint ash from Excel Industries, 200 South Ridge Road, Hesston, Kansas.

Information provided stated the processes generating this waste stream have not changed since the last Disposal Authorization. As stated in K.A.R. 28-31-4(b), it is the responsibility of the generator to determine whether or not a waste is a hazardous waste by either knowledge of process or by proper testing by a K.D.H.E. certified lab. If there are questions as to the status of this waste the department suggests the facility contact the Kansas Department of Health and Environment South Central District Office - Wichita at telephone (316) 337-6020. **If Excel Industries, Inc. is confident the material for disposal is not a hazardous waste for any characteristic or listed constituent, the following applies.**

Approval is given to dispose of this waste at the **Harvey County landfill**, operating under **Kansas Permit 0119**, provided the following conditions are met:

1. Approval to deliver the waste must be obtained from the landfill operator prior to transporting the waste to the landfill. The final decision on whether to accept or reject the waste rests with the landfill operator. **Please contact Howard Harvey, telephone (316) 283-5439, to obtain approval.** If the landfill operator refuses to accept this waste, you should contact us

Special Waste Disposal Authorization Number 98-1111

August 7, 1998

Page 2

to determine alternate disposal options.

2. The waste must be transported separately to the landfill and be identified to the operator upon delivery.
3. Kansas Administrative Regulation 28-29-108(r) (12) and (13) requires solid waste disposal facilities to maintain a log of commercial or industrial wastes received such as sludges, barreled wastes, and special wastes. The log must indicate the source and quantity of waste and the disposal location thereof. The industrial waste authorization number should be used as identification when entering the shipment into the log.
4. This approval is valid for disposal of the waste described and in the amount shown above. If additional shipments are required, you must contact us to receive another disposal authorization.

5. **THIS AUTHORIZATION EXPIRES SEPTEMBER 1, 1999.**

6. Operating standards as defined by K.A.R. 28-29-108(k) prohibit the disposal of liquid waste. "Liquid waste" means any waste material that is determined to contain "free liquids" as defined by method 9095 paint filter liquids test, as described in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods," EPA Pub. No. SW-846 dated November 1986. **For purposes of this disposal authorization, all waste for disposal must be able to pass the "paint filter test".**

If you have any questions, feel free to contact me at 913-296-1120.

Sincerely,



Richard Bronaugh for

Joe Cronin, Chief

Solid Waste Processing & Special Waste Unit

RRB

C Howard Harvey
South Central District Office - Wichita

Please refer to the Instructions for Filing Notification before completing this form. The information requested here is required by law (Section 3010 of the Resource Conservation and Recovery Act).



Notification of Regulated Waste Activity

EXHIBIT H

Date Received
(For Official Use Only)

Kansas Department of Health & Environment

RECEIVED OFF 10-26-98

I. Installation's EPA ID Number (Mark 'X' in the appropriate box)

☐ A. First Notification ☒ B. Subsequent Notification (Complete Item C)

C. Installation's EPA ID Number

KS D 0 0 7 2 3 7 2 9 0

II. Name of Installation (Include company and specific site name)

EXCEL INDUSTRIES, INC.

III. Location of Installation (Physical address not P.O. Box or Route Number)

Street

200 SOUTH RIDGE ROAD

City or Town

HESSTON

State

KS

Zip Code

67062

County Name

HARVEY

County Code

IV. Installation Mailing Address (See instructions)

Street or P.O. Box

P.O. BOX 7000

City or Town

HESSTON

State

KS

Zip Code

67062

V. Installation Contact (Person to be contacted regarding waste activities at site)

Name (last)

PETERS

(first)

LELYN

Job Title

FACILITIES MANAGER

Phone Number (area code and number)

316-327-1211

VI. Installation Contact Mailing Address (See instructions)

A. Contact Address

- ☐ Location
☒ Mailing
☐ Other

B. Street or P.O. Box

P.O. BOX 7000

City or Town

HESSTON

State

KS

Zip Code

67062

VII. Ownership (See instructions)

A. Name of Installation's Legal Owner

EXCEL INDUSTRIES, INC.

Street, P.O. Box, or Route Number

200 SOUTH RIDGE ROAD

City or Town

HESSTON

State

KS

Zip Code

67062

Phone Number (area code and number)

316-327-4911

B. Land Type

P

C. Owner Type

P

D. Change of Owner

Yes

No

X

(Date Changed)

Month Day Year

VIII. Type of Regulated Waste Activity (Mark 'X' in
appropriate boxes. Refer to instructions.)
A. Hazardous Waste Activity

1. Generator (see instructions)
☒ Greater than 1000 kg/mo (2200 lbs)
☐ 25 to 1000 kg/mo (55-2200 lbs)
☐ Less than 25 kg/mo (55 lbs)

2. Transporter (Indicate Mode)

- ☒ For own waste only
☐ For commercial purposes

Mode of Transportation

- ☐ Air
☐ Rail
☒ Highway
☐ Water
☐ Other-specify

- ☐ 3. Treater, Storer, Disposer (at installation)
 Note: A permit is required for this activity.
 (See instructions)

4. Hazardous Waste Fuel

- ☐ a. Generator Marketing to Burner
☐ b. Other Marketers
☐ c. Boiler and/or Industrial Furnace (Burner)
☐ 1. Smelter Deferral
☐ 2. Small Quantity Exemption
 Indicate Type of Combustion Device
☐ 1. Utility Boiler
☐ 2. Industrial Boiler
☐ 3. Industrial Furnace

- ☐ 5. Underground Injection Control

B. Used Oil Recycling Activities

1. Used Oil Fuel Marketer
☐ a. Marketer Directs Shipment of Used Oil to Off-Specification Burner
☐ b. Marketer Who First Claims the Used Oil Meets the Specifications
2. Used Oil Burner - Indicate Type(s) of Combustion Device(s)
☐ a. Utility Boiler
☐ b. Industrial Boiler
☐ c. Industrial Furnace
☐ d. Oil Fired Space Heater
3. Used Oil Transporter - Indicate Type(s) of Activity(ies)
☐ a. Transporter
☐ b. Transfer Facility
4. Used Oil Processor/Re-Refiner - Indicate Type(s) of Activity(ies)
☐ a. Process
☐ b. Re-refine

IX. Description of Regulated Wastes (Use additional sheets if necessary)
A. Characteristics of Nonlisted Hazardous Wastes. Mark 'X' in the boxes corresponding to the characteristics of nonlisted hazardous wastes your installation handles.

1. Ignitable (D001) 2. Corrosive (D002) 3. Reactive (D003)

4. Toxicity Characteristic
 (List specific EPA hazardous waste number(s) for the Toxicity Characteristic contaminants)

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------	--------------------------

B. Listed Hazardous Wastes (F, K, P, U listed wastes).

1 D008	2 D018	3 D039	4 D040	5 F003	6 D001
7	8	9	10	11	12
13	14	15	16	17	18
19	20	21	22	23	24

X. Certification

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature

Name and Official Title (type or print)

Date Signed

John Peters

FACILITIES MANAGER

OCTOBER 26, 1998

XI. Comments



Page: 1

Client: Excel Industries
 Attn: Lee Peters
 200 S. Ridge Road
 Hesston, KS 67062

Date Sample Rptd: 08/21/97
 Date Sample Recd: 08/15/97
 Continental File No: 5539
 Continental Order No: 43947
 Client P.O.: 78592

Lab Number: 97081263

Sample Description: Sample #1 Primer Booth Filter

Date Sampled: 08/11/97

Time Sampled: 0700

<u>Analysis</u>	<u>Concentration</u>	<u>Units</u>	<u>Date Analyzed</u>	<u>Book/Page</u>
Arsenic, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Barium, TCLP	3.	mg/L	08/21/97	3585/80
Cadmium, TCLP	ND(0.05)	mg/L	08/21/97	3585/80
Chromium, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Lead, TCLP	ND(0.05)	mg/L	08/21/97	3585/80
Mercury, TCLP	ND(0.002)	mg/L	08/21/97	3568/64
Selenium, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Silver, TCLP	ND(0.1)	mg/L	08/21/97	3585/80

<u>Analysis</u>	<u>Date Prepared</u>	<u>QC Batch</u>	<u>Analyst</u>	<u>Analytical Method</u>
Arsenic, TCLP	08/20/97	970820-2	MAG	6010A
Barium, TCLP	08/20/97	970820-2	MAG	6010A
Cadmium, TCLP	08/20/97	970820-2	MAG	6010A
Chromium, TCLP	08/20/97	970820-2	MAG	6010A
Lead, TCLP	08/20/97	970820-2	MAG	6010A
Mercury, TCLP	08/20/97	970820-2	HJH	7470A
Selenium, TCLP	08/20/97	970820-2	MAG	6010A
Silver, TCLP	08/20/97	970820-2	MAG	6010A
TCLP Prep	08/18/97	970818-1	HJH	1311

Conclusion of Lab Number: 97081263

Lab Number: 97081264

Sample Description: Sample #2 Top Coat Booth Fltr

Date Sampled: 08/11/97

Time Sampled: 0700

<u>Analysis</u>	<u>Concentration</u>	<u>Units</u>	<u>Date Analyzed</u>	<u>Book/Page</u>
Arsenic, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Barium, TCLP	ND(1)	mg/L	08/21/97	3585/80
Cadmium, TCLP	ND(0.05)	mg/L	08/21/97	3585/80
Chromium, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Lead, TCLP	ND(0.05)	mg/L	08/21/97	3585/80
Mercury, TCLP	ND(0.002)	mg/L	08/21/97	3568/64
Selenium, TCLP	ND(0.1)	mg/L	08/21/97	3585/80
Silver, TCLP	ND(0.1)	mg/L	08/21/97	3585/80

<u>Analysis</u>	<u>Date Prepared</u>	<u>QC Batch</u>	<u>Analyst</u>	<u>Analytical Method</u>
Arsenic, TCLP	08/20/97	970820-2	MAG	6010A

-Continued-

CONTINENTAL ANALYTICAL SERVICES, INC.

LABORATORY REPORT

Page: 2

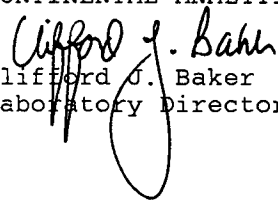
Client: Excel Industries
Lab Number: 97081264

<u>Analysis</u>	<u>Date</u> <u>Prepared</u>	<u>QC Batch</u>	<u>Analyst</u>	<u>Analytical Method</u>
Barium, TCLP	08/20/97	970820-2	MAG	6010A
Cadmium, TCLP	08/20/97	970820-2	MAG	6010A
Chromium, TCLP	08/20/97	970820-2	MAG	6010A
Lead, TCLP	08/20/97	970820-2	MAG	6010A
Mercury, TCLP	08/20/97	970820-2	HJH	7470A
Selenium, TCLP	08/20/97	970820-2	MAG	6010A
Silver, TCLP	08/20/97	970820-2	MAG	6010A
TCLP Prep	08/18/97	970818-1	HJH	1311

Conclusion of Lab Number: 97081264

Laboratory analyses were performed on samples utilizing procedures published in Title 40 of the Code of Federal Regulations, Parts 136 or 141, or in EPA Publication, SW-846, 3rd edition, September, 1986 and the latest promulgated update. ND(), where noted, indicates none detected with the reporting limit in parentheses. Samples will be retained for thirty days unless otherwise notified.

CONTINENTAL ANALYTICAL SERVICES, INC.


Clifford J. Baker
Laboratory Director



REC'D 8-22-97

08/21/97

Excel Industries
Attn: Lee Peters
200 S. Ridge Road
Hesston, KS 67062

Date Received: 08/15/97
Continental File No.: 5539
Continental Order No.: 43947
Your P.O./Project No.: 78592

Dear Mr. Peters:

Enclosed are the laboratory reports for the following samples:

<u>CAS LAB ID #</u>	<u>SAMPLE DESCRIPTION</u>	<u>DATE SAMPLED</u>
97081263	Sample #1 Primer Booth Filter	08/11/97
97081264	Sample #2 Top Coat Booth Fltr	08/11/97

Thank you for choosing CAS for this project. If you have any questions, please contact me at 800-535-3076.

CONTINENTAL ANALYTICAL SERVICES, INC.

A handwritten signature in cursive script that reads "David K. Lilly".

David K. Lilly
Project Manager



(913) 827-1273 * (800) 535-3076

FAX (913) 823-7830

COOLER / SAMPLE RECEIPT FORM

Date cooler opened: 8-15-97 By: PLG Continental File No.: 5539
Date entered into LIMS: 8-15-97 By: PLG Continental Order No.: 43947

Cooler Identification: CAS Cooler #: _____ / Client's Cooler / Box / Letter / Hand Delivered (Hand Delivered)
Other: _____

Cooler Size: Small / Medium / Large / NA
Delivered By: UPS / FedX / AirBrn / Pny Exp / Field S / Mail / Walk-In / Other _____
Air Bill Number: _____

Custody Seal: Present (Intact or Broken) Absent Seal No: _____
Seal Name: _____ Seal Date: _____
Seal matches Chain of Custody: Yes / No / NA

Type of Packing Material: BlueIce / Ice / Bubble / Foam / Paper / Peanuts / Vermiculite / NA
Cooler Temperature (°C): 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 25
Temp. By: Surface X Temp. Blank _____ Thermo. ID No.: 154

Sample Receipt Discrepancies: ☒ No ☐ Yes (See detail below)

- | | |
|--|--|
| <input type="checkbox"/> Chain of Custody not present | <input type="checkbox"/> Broken or Leaking Containers: _____ |
| <input type="checkbox"/> Information obtained from:
Purchase Order / Letter received with samples | <input type="checkbox"/> Sample listed on Chain of Custody, not received: _____ |
| <input type="checkbox"/> Container label absent | <input type="checkbox"/> Sample description on container label different from
Chain of Custody: _____ |
| <input type="checkbox"/> Chain of Custody incomplete | <input type="checkbox"/> Air bubbles in VOA vials: _____ |
| <input type="checkbox"/> Chain of Custody missing time sampled | |
| <input type="checkbox"/> Time sampled obtained from container label | |
| <input type="checkbox"/> Chain of Custody missing date sampled | |
| <input type="checkbox"/> Date sampled obtained from container label | |
| <input type="checkbox"/> Sample excluded from Chain of Custody: _____ | |

Detailed Description / Comments: _____

Did Project Manager contact client regarding cooler / sample receipt conditions: Yes / No
Who was contacted: _____ Remarks: _____

Reviewed by Project Manager: mm Date: 8/15/97

Chain-of-Custody Record

CAS

Continental Analytical Services, Inc.

1804 Glendale • Salina, KS 67401

(913) 827-1273 • (800) 535-3076

FAX (913) 823-7830

PROJECT #

PROJECT NAME

PAINT BOOTH FILTER MEDIA

PARAMETERS

SAMPLED BY (SIGNATURE):

SAMPLED BY (PRINTED):

SAMPLE INFORMATION

DATE

TIME

C-COMP
G-GRAB

FIELD
FILTERED
Y N

SAMPLE IDENTIFICATION

OF CONTAINERS

TCLP EXTRACTION
HEAVY METALS

REMARKS
(REQUESTED TURNAROUND,
PRESERVATIVE, ETC.)

8/7 7:00 C N SAMPLE #1 PRIMER BOOTH FILTER MEDIA

1

SEE PD # 78592

8/15/97 7:00 C N SAMPLE #2 TOP COAT BOOTH FILTER MEDIA

1

RELINQUISHED BY (SIGNATURE):

RELINQUISHED BY (PRINTED):

DATE: 9:00
TIME: 8/15/97

RECEIVED BY (SIGNATURE):

RECEIVED BY (PRINTED):

DATE:
TIME:

RELINQUISHED BY (SIGNATURE):

RELINQUISHED BY (PRINTED):

DATE: 8/15/97
TIME: 2:15

RECEIVED BY (SIGNATURE):

RECEIVED BY (PRINTED):

DATE:
TIME:

RECEIVED AT LABORATORY BY (SIGNATURE/PRINTED):

Paullette Garma Paullette Garma

DATE: 8/15/97
TIME: 1415

SHIPPED VIA:

Seal #:

Airbill #:

Seal Date:

REPORT TO:

LELYN PETERS

Attention:

AT: EXCER IND

Address:

PD BOX 7000

Phone #:

HESSON KS 67062

(316) 327-1211

FAX #:

(316) 327-3123

INVOICE TO:

Attention:

Purchase Order No.:

Address:

CAS Price Quote No.:

Phone #:

FAX #:



Excel Industries, Inc.

P.O. Box 7000 • 200 S. Ridge Rd.

Hesston, Kansas • 67062-2097

316-327-4911 • FAX 316-327-4654

PURCHASE ORDER

08/15/97 10:12

P.O.#

78592

PAGE 1

VENDOR #: 2402

CONTINENTAL ANALYTICAL SERVICE
1804 GLENDALE ROAD
SALINA, KS 67401 USA

REQ I.D.: LPETERS
BUYER ID: LPETERS
BUYERS DIRECT EXT#: 316-327-1211

Deliver to L. Peters

SHIP VIA: BEST WAY

FOB:

TERMS: Net 30

PHONE: 800-535-3076

FAX #: 913-823-7830

ATTN/DELIVER TO:
Facilities

LINE QUANTITY U/M EXCEL ITEM# REV UNIT PRICE AMOUNT
DEL DATE WHS DESCRIPTION TAX
MM/DD/YY

LINE	QUANTITY	U/M	EXCEL ITEM#	REV	UNIT PRICE	AMOUNT
1	1.00	EA	625 SERVICE OUT		232.00	232.00
	9/02/97	XL	Perform TCLP Metals test			.00
@ \$117.00 for (8) Heavy Metals & the Heavy Metals Extraction Process for the same (8) metals @ \$115.00 for a total of \$232.00 on the following: Sample #1 Primer booth filter media Sample taken 7:00 A.M. August 11, 1997 & Sample #2 Top Coat booth filter media Sample taken 7:00 A.M. August 11, 1997						

TOTAL TAX: .00

PURCHASE ORDER TOTAL 232.00

IMPORTANT

PURCHASE ORDER NO. and EXCEL PART NO.
MUST be on Packing Slip & Invoice.

By

EXCEL INDUSTRIES, INC.

TEXAS NATURAL RESOURCE
CONSERVATION COMMISSION 6-195-01
P.O. Box 13087
Austin, Texas 78711-3087



PO 90396

EXHIBIT I

Please print or type. (Form designed for use on a 12-pitch typewriter.)

Form approved. OMB No. 2050-0039.

UNIFORM HAZARDOUS WASTE MANIFEST		1. Generator's US EPA ID No.	Manifest Document No.	2. Page 1 of 1	Information in the shaded areas is not required by Federal law.	
3. Generator's Name and Mailing Address EXCEL INDUSTRIES PO BOX 7000 HESSTON, KS 67062-2097 316 327-4911			A. State Manifest Document Number SK 903893			
4. Generator's Phone			B. State Generator's ID 99920			
5. Transporter 1 Company Name SAFETY-KLEEN SYSTEMS, INC			C. State Transporter's ID 40823			
6. US EPA ID Number ILD 984908202			D. Transporter's Phone 316 942-5001			
7. Transporter 2 Company Name SAFETY-KLEEN (TG), INC.			E. State Transporter's ID			
8. US EPA ID Number SCD 987574647			F. Transporter's Phone 803 798-2993			
9. Designated Facility Name and Site Address 000618 SAFETY-KLEEN SYSTEMS, INC 1722 COOPER CREEK ROAD DENTON, TX 76208			G. State Facility ID 65124			
10. US EPA ID Number TXD 077603371			H. Facility's Phone 940 383-2611			
11A. HM	11. US DOT Description (including Proper Shipping Name, Hazard Class, ID Number and Packing Group)	12. Containers No.	Type	13. Total Quantity	14. Unit Wt/Vol	Waste No.
X	a. RO WASTE FLAMMABLE LIQUIDS, N.O.S. (OIL) 3 UN1993 PG III (D001)(ERG#128)		DM		P	OUTS219H
X	b. RO WASTE GASOLINE 3 UN1203 PG II (D001, D018)(ERG#128)		DM		P	OUTS211H
X	c. RO WASTE PAINT 3 UN1263 PG II (D001)(ERG #127)	8	DM	4050	P	OUTS209H
X	d. RO WASTE 3 UN1263 PG II (F003) (ERG#127)	1	DM	450		OUTS207H
J. Additional Descriptions for Materials Listed Above 1A) D001 1B) D001 D018 1C) D001			K. Handling Codes for Wastes Listed Above			
15. Special Handling Instructions and Additional Information EMERGENCY RESP 800-468-1760 (24 HR). IF UNDELIVERABLE RETURN TO GENERATOR. SK CORP AUTH'D TO USE THESE SUBSEQUENT CARRIERS: 81300, 40355, 41015, 40582 SKDOT# A: 3002 B: 1088 C: 1058 D: 1166 MFST R/T# 96191306 6-195-01-8149						
16. GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name and are classified, packed, marked, and labelled/placarded, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations, including applicable state regulations. If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of treatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment; OR, if I am a small quantity generator, I have made a good faith effort to minimize my waste generation and select the best waste management method that is available to me and that I can afford.						
Printed/Typed Name X LELYN PETERS		Signature X <i>Lelyn Peters</i>		Month Day Year 10/22/98		
17. Transporter 1 Acknowledgement of Receipt of Materials		Printed/Typed Name Mark Cain		Signature Mark Cain		Date 10/22/98
18. Transporter 2 Acknowledgement of Receipt of Materials		Printed/Typed Name		Signature		Month Day Year
19. Discrepancy Indication Space						
20. Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19.						
Printed/Typed Name		Signature		Date Month Day Year		

103 SAFETY-KLEEN SYSTEMS, INC.
1722 COOPER CREEK ROAD
DENTON, TX 76298

EPA ID: KX097693371

UNDER MANIFEST NUMBER 69622 LINE NUMBER 11C
THE GENERATOR NOTED BELOW IS SHIPPING TO YOU A RESTRICTED WASTE UNDER
FEDERAL AND STATE LAND DISPOSAL RESTRICTION REGULATIONS.
IN ACCORDANCE WITH THESE REGULATIONS, THE GENERATOR HEREBY PROVIDES
NOTICE THAT THE WASTE IS RESTRICTED AND THE EPA WASTE CODES
AND APPROPRIATE TREATMENT STANDARDS ARE AS FOLLOWS:

HAZARDOUS WASTE CODES: 0001

TREATABILITY GROUP: NONHAZARDOUS

EPA WASTE CODE	WASTE DESCRIPTION AND TREATMENT/REGULATORY SUBCATEGORY OR REGULATED HAZARDOUS CONSTITUENT	TREATMENT STANDARD CONCENTRATION OR TECHNOLOGY CODE
0001	HIGH TOXIC IGNITABLE CHARACTERISTIC WASTE.	RORES; OR CDSST **

NOTES: * THESE TREATMENT STANDARDS DO NOT PRECLUDE SOLVENT RECOVERY OR
USE AS FUEL PRIOR TO LAND DISPOSAL.
** NEW TREATMENT STANDARDS UNDER FEDERAL RULES EFFECTIVE 12-19-94.
*** TREATMENT STANDARDS APPLICABLE IN CERTAIN MSDA AUTHORIZED STATES.
**** AND NOT UNIVERSAL TREATMENT STANDARDS
***** NEW TREATMENT STANDARDS UNDER FEDERAL RULES EFFECTIVE 7-8-96.

GENERATOR NAME: EXCEL INDUSTRIES, INC.

EPA ID: KX097237299

GENERATOR SIGNATURE (OPTIONAL):

NAME & TITLE (OPTIONAL):

SAFETY-KLEEN SAMPLE NUMBER: 1170553

CONTROL NUMBER: 2713323 3

SAFETY-KLEEN CORP.
NOTI OF LAND DISPOSAL RESTRICT. OF WASTE

PAGE 1 OF 1

TO: SAFETY-KLEEN CORP.
1722 COOPER CREEK ROAD
DENTON, TX 76208

EPA ID: TXD077603371

UNDER MANIFEST NUMBER 69622 LINE NUMBER 110
THE GENERATOR NOTED BELOW IS SHIPPING TO YOU A RESTRICTED WASTE UNDER
FEDERAL AND STATE LAND DISPOSAL RESTRICTION REGULATIONS.
IN ACCORDANCE WITH THESE REGULATIONS, THE GENERATOR HEREBY PROVIDES
NOTICE THAT THE WASTE IS RESTRICTED AND THE EPA WASTE CODES
AND APPROPRIATE TREATMENT STANDARDS ARE AS FOLLOWS:

HAZARDOUS WASTE CODES: F003 D001

TREATABILITY GROUP: NONWASTEWATERS

F001, F002, F003, F004 AND/OR
F005 SPENT SOLVENT WASTES
REGULATED HAZARDOUS CONSTITUENTSTREATMENT STANDARD CONCENTRATION
(TOTAL MG/L FOR WW, TOTAL MG/KG FOR
NWW UNLESS NOTED AS "TCLP")

ETHYLBENZENE **	10
ETHYLBENZENE ***	6.0
TOLUENE **	10
TOLUENE ***	28
XYLENES (TOTAL) ***	28
XYLENES-MIXED ISOMERS **	30

EPA WASTE CODE	WASTE DESCRIPTION AND TREATMENT/REGULATORY SUBCATEGORY OR REGULATED HAZARDOUS CONSTITUENT	TREATMENT STANDARD CONCENTRATION OR TECHNOLOGY CODE
D001	HIGH TOC IGNITABLE CHARACTERISTIC WASTE.	RORGS; OR CMBST **

NOTES: * THESE TREATMENT STANDARDS DO NOT PRECLUDE SOLVENT RECOVERY OR
USE AS FUEL PRIOR TO LAND DISPOSAL.
** NEW TREATMENT STANDARDS UNDER FEDERAL RULES EFFECTIVE 12-19-94.
*** TREATMENT STANDARDS APPLICABLE IN CERTAIN HWSA-AUTHORIZED STATES.
****AND MEET UNIVERSAL TREATMENT STANDARDS
*****NEW TREATMENT STANDARDS UNDER FEDERAL RULES EFFECTIVE 7-8-96.

GENERATOR NAME: EXCEL INDUSTRIES

EPA ID: KSD0007237290

GENERATOR SIGNATURE (OPTIONAL):

NAME & TITLE (OPTIONAL):

SAFETY-KLEEN SAMPLE NUMBER: 394785

CONTROL NUMBER: 2610014-3



Excel Industries, Inc.

P.O. Box 7000 • 200 S. Ridge Rd.

Hesston, Kansas • 67062-2097

316-327-4911 • FAX 316-327-4654

PURCHASE ORDER

10/22/98 15:57

P.O.#

90396

PAGE 1

VENDOR #: 607

SAFETY-KLEEN CORPORATION
1311 S. ANNA
WICHITA, KS 67209 USA

REQ I.D.: LPETERS
BUYER ID: LPETERS
BUYERS DIRECT EXT#: 316-327-1211
Deliver to L. Peters

SHIP VIA: BEST WAY
FOB:
TERMS: Net 30
PHONE: 316-942-5001
FAX #:

ATTN/DELIVER TO:
Facilities

LINE QUANTITY U/M EXCEL ITEM# REV UNIT PRICE AMOUNT
DEL DATE WHS DESCRIPTION TAX
MM/DD/YY

1	8.00	EA	625 SERVICE OUT		252.00	2016.00
	10/30/98	XL	Pick up & transport "RQ Waste Paint" (Waste Methyl Propyl Ketone-Jello & Liquid Waste), 3, UN1263, PG II, (D001), (ERG #127), Manifest Document No. 69622			118.94
2	1.00	EA	625 SERVICE OUT		315.00	315.00
	10/30/98	XL	Solids Up Charge for material in the above (8) drums			18.59
3	1.00	EA	625 SERVICE OUT		280.00	280.00
	10/30/98	XL	Pick up & transport "RQ Waste Paint related Material (Waste Thinner - D100 & D150) 3, UN1263, PG II, (F003), (ERG #127) Manifest Document No. 69622			16.52

TOTAL TAX: 154.05

PURCHASE ORDER TOTAL 2765.05

IMPORTANT

PURCHASE ORDER NO. and EXCEL PART NO.
MUST be on Packing Slip & Invoice.

By

EXCEL INDUSTRIES, INC.